



Vi-Cas Vacuum Cups

Vi-Cas Manufacturing is a world leader in supplying vacuum cups of various shapes, sizes and materials – and has been since 1970. Our cups are used for a wide variety of applications, including pick-and-place, label application, packaging, materials handling, and more. Whether short or long production runs, for custom or standard designs, we offer short turnaround times. We can quote custom cups from supplied drawings ro reverse engineer from customersupplied cups.

The following pages show a sampling of our more popular cups – listed by type. If you do not see what you need here, please check our full product line which is available online at www.vi-cas.com.



In addition to a full line of vacuum cups for a diverse range of industries and applications, Vi-Cas manufactures Grabbers, Rollers, Quill parts, gripper rubbers and tightening disks, and roller reconditioning services.



Vi-Cas Manufacturing 8407 Monroe Avenue Cincinnati, OH 45236 (513) 791-7741 www.vi-cas.com

Part #	VC-41
	.82" (21mm)
	.29" (7mm)
Mtg Hole	.19" (5mm)
Part #	VC-36B
	1" (25mm)
	.34" (8.6mm)
	.24" (6mm)
Part #	VC-36G
	1" (25mm)
	.34" (8.6mm)
	.25" (6mm)
	,
Part #	VC-141
	1.01" (26mm)
	.6" (15mm)
	.31" (8mm)
	,
Part #	VC-9A
	1.14" (29mm)
Height	.46" (11mm)
Mtg Hole	.25" (6mm)
Part #	VC-28
	1.14" (29mm)
	.5" (12mm)
	.25" (6mm)
	Part # Lip Dia. Height Mtg Hole Part # Lip Dia. Height Mtg Hole Part # Lip Dia. Height Mtg Hole Part # Lip Dia. Height Mtg Hole

Style B (Continued)		
	4.	
	Part #	VC-2C1
	Lip Dia.	1.26" (32mm)
	Height	.32" (8mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-37A 1/4H W/W
	Lip Dia.	1.5" (38mm)
0	Height	.81" (20mm)
	Mtg Hole	.25" (6mm)
200		
	Part #	VC-8
	Lip Dia.	1.51" (38mm)
	Height	.56" (14mm)
	Mtg Hole	.23" (6mm)
	Part #	VC-37 1/4H
	Lip Dia.	1.53" (39mm)
	Height	.75" (19mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-45 1/4H W/W
	Lip Dia.	1.84" (47mm)
	Height	.84" (21mm)
	Mtg Hole	.25" (6mm)
	Part #	VC-54
	Lip Dia.	1.93" (49mm)
	Height	.75" (19mm)
	Mtg Hole	.56" (23mm)





s shown in Vinyl, also available in	i organounano ama				
tyle C				Part #	VC-316D
	Part #	VC-MINI199		Lip Dia.	.7" (18mn
	Lip Dia.	.19" (5mm)		Height	.7" (18mn
	Height	.47" (12mm)		Mtg Hole	.16" (4mn
	Mtg Hole	.06" (2mm)			
	Miles				
			100	Part #	VC-158B
	Part #	VC-MINI312		Lip Dia.	.79" (20m
	Lip Dia.	.29" (7mm)		Height	.47" (11m
	Height	.46" (11mm)		Mtg Hole	.2" (5mm
	Mtg Hole	.18" (5mm)			
				Part #	VC-2E3
	Part #	VC-265		Lip Dia.	1" (25mn
	Lip Dia.	.41" (10mm)	403	Height	.98" (24n
	Height	.23" (6mm)		Mtg Hole	.37" (9mı
	Mtg Hole	.16" (4mm)			
				Part #	VC-147A
	Part #	VC-191		Lip Dia.	1.01" (26
	Lip Dia.	.46" (12mm)		Height	.98" (24n
	Height	.37" (9mm)		Mtg Hole	.38" (10r
	Mtg Hole	.16" (4mm)		INITY HOLE	.00 (101
Carlo Carlo	With Hole	.10 (411111)			
				Part #	VC-2F
	Part #	VC-157-A		Lip Dia.	1.02" (26
	Lip Dia.	.5" (13mm)		Height	1.06" (27
	Height	.53" (13mm)		Mtg Hole	.41" (10n
	Mtg Hole	.19" (5mm)			
				Part #	VC-147
	Part #	VC-123		Lip Dia.	1.04" (26
	Lip Dia.	.56" (14mm)		Height	1" (25mn
	Height	.82" (21mm)	1 200	Mtg Hole	.38" (10n
	Mtg Hole	.31" (8mm)			
The second second					

				, also avaliable ili i olyule
Style C (Continued)				Part #
	Part #	VC-160		Lip Dia.
	Lip Dia.	1.06" (27mm)		Height
	Height	.77" (20mm)		Mtg Hole
	Mtg Hole	.23" (6mm)		
				Part #
	Part #	VC-53	-	Lip Dia.
	Lip Dia.	1.06" (27mm)		Height
	Height	.73" (19mm)		Mtg Hole
	Mtg Hole	.23" (6mm)		
				Part #
	Part #	VC-19		Lip Dia.
	Lip Dia.	1.11" (28mm)		Height
	Height	.72" (18mm)		Mtg Hole
	Mtg Hole	.23" (6mm)		
				Part #
	Part #	VC-2D		Lip Dia.
	Lip Dia.	1.25" (32mm)		Height
	Height	1" (25mm)	0	Mtg Hole
	Mtg Hole	.41" (10mm)		
2				
				Part #
	Part #	VC-2C		Lip Dia.
	Lip Dia.	1.29" (33mm)		Height
	Height	.8" (20mm)		Mtg Hole
130	Mtg Hole	.25" (6mm)	***	
				Part #
	Part #	VC-2A		Lip Dia.
	Lip Dia.	1.31" (33mm)		Height
	Height	.77" (20mm)		Mtg Hole
C C C	Mtg Hole	.25" (6mm)		
0				

alts shown in villyi, also available in	i diyurdinane and	Silicone				
Style C (Continued)			Style D			
	Part #	VC-51		F	Part #	
	Lip Dia.	1.64" (42mm)			Lip Dia.	
	Height	1.95" (50mm)			Height	
	Mtg Hole	.64" (16mm)			Mtg Hole	
	Part #	VC-49		F	Part #	
	Lip Dia.	2.47" (63mm)		i i	Lip Dia.	
	Height	1.91" (49mm)			Height	
	Mtg Hole	.62" (16mm)			Mtg Hole	
	7					
	Part #	VC-49C		F	Part #	
	Lip Dia.	2.55" (65mm)		ı	Lip Dia.	
	Height	2.03" (52mm)			Height	
	Mtg Hole	.62" (16mm)			Mtg Hole	
	Part #	VC-30 1/2H		F	Part #	
	Lip Dia.	3.06" (78mm)			Lip Dia.	
	Height	1.39" (35mm)			Height	
		.5" (13mm)			Mtg Hole	
	Part #	VC-15		F	Part #	
	Lip Dia.	3.45" (88mm)			Lip Dia.	
	Height	1.39" (35mm)			Height	
	Mtg Hole	.62" (16mm)			Mtg Hole	
					inty riole	



Vi-Cas is your source for a variety of Depanner Cups.

Part # Lip Dia. Height Mtg Hole Part # Lip Dia.	VC-204E 1/4 NPT 1.25" (32mm) 1.1" (28mm) 1/4" NPT VC-2EA 1/8 MPT 1.34" (34mm) .9" (23mm)
Lip Dia. Height Mtg Hole Part #	1.25" (32mm) 1.1" (28mm) 1/4" NPT VC-2EA 1/8 MPT 1.34" (34mm) .9" (23mm)
Height Mtg Hole Part #	1.1" (28mm) 1/4" NPT VC-2EA 1/8 MPT 1.34" (34mm) .9" (23mm)
Mtg Hole Part #	1/4" NPT VC-2EA 1/8 MPT 1.34" (34mm) .9" (23mm)
Part #	VC-2EA 1/8 MPT 1.34" (34mm) .9" (23mm)
	1.34" (34mm) .9" (23mm)
	1.34" (34mm) .9" (23mm)
Lin Dia	.9" (23mm)
Lip Dia.	
Height Height	
Mtg Hole	1/8" MPT
Part #	VC-204D 1/4 NPT
Lip Dia.	1.5" (38mm)
Height	1.04" (26mm)
Mtg Hole	1/4" NPT
Part #	VC-37B 1/8 MPT
Lip Dia.	1.5" (38mm)
Height Height	1.09" (28mm)
Mtg Hole	1/8" MPT
Part #	VC-204C 1/4 NPT
Lip Dia.	1.75" (44mm)
Height	1.14" (29mm)
Mtg Hole	1/4" NPT
Part #	VC-204B 1/4 NPT
Lip Dia.	2.03" (52mm)
Height Height	1.25" (32mm)
Mtg Hole	1/4" NPT





Vi-Cas has your solution.

Style F	,				
			Style H		
	Part #	VC-86 3/8 MPT		Part #	VC-33A6
	Lip Dia.	2.09" (53mm)		Lip Dia.	.61" (16m
	Height	1.21" (31mm)		Height	.98" (25m
	Mtg Hole	3/8" MPT		Mtg Hole	.56" (14m
10 3				65	
	Part #	VC-27A		Part #	VC-176
	Lip Dia.	3.25" (83mm)		Lip Dia.	.64" (16m
	Height	1.15" (29mm)		Height	.83" (21m
	Mtg Hole	Threaded		Mtg Hole	.45" (11n
		Specify Thread		Cu.	
	Part #	VC-27		Part #	VC-134
	Lip Dia.	4.25" (108mm)		Lip Dia.	1.38" (35
	Height	1.18" (30mm)	6	Height	2.14" (54
	Mtg Hole	Threaded		Mtg Hole	1.14" (29
		Specify Thread			
0.27					
tyle G			Style I		
Jie G					
, y. o	Part #	VC-NJ1		Part #	VC-B3F
	Part # Lip Dia.	VC-NJ1 .42" (1mm)		Part # Lip Dia.	
					.51" (13r
	Lip Dia.	.42" (1mm)		Lip Dia.	.51" (13r .51" (13r
	Lip Dia. Height	.42" (1mm) .48" (12mm)		Lip Dia. Height	.51" (13r .51" (13r
	Lip Dia. Height	.42" (1mm) .48" (12mm)		Lip Dia. Height	.51" (13r .51" (13r
	Lip Dia. Height	.42" (1mm) .48" (12mm)		Lip Dia. Height Mtg Hole Part #	.51" (13r .51" (13r .15" (4m
	Lip Dia. Height Mtg Hole	.42" (1mm) .48" (12mm) .14" (4mm)		Lip Dia. Height Mtg Hole Part # Lip Dia.	.51" (13n .51" (13n .15" (4m) VC-BL20 .79" (20n
	Lip Dia. Height Mtg Hole Part #	.42" (1mm) .48" (12mm) .14" (4mm)		Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.51" (13r .51" (13r .15" (4m VC-BL20 .79" (20r .88" (22r
	Lip Dia. Height Mtg Hole Part # Lip Dia.	.42" (1mm) .48" (12mm) .14" (4mm) VC-231 .89" (23mm)		Lip Dia. Height Mtg Hole Part # Lip Dia.	.51" (13r .51" (13r .15" (4m VC-BL20 .79" (20r .88" (22r
	Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.42" (1mm) .48" (12mm) .14" (4mm) VC-231 .89" (23mm) .59" (15mm)		Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.51" (13r .51" (13r .15" (4m VC-BL20 .79" (20r .88" (22r
	Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.42" (1mm) .48" (12mm) .14" (4mm) VC-231 .89" (23mm) .59" (15mm)		Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.51" (13n .51" (4mn .15" (4mn VC-BL20 .79" (20n .88" (22n .2" (5mm
	Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.42" (1mm) .48" (12mm) .14" (4mm) VC-231 .89" (23mm) .59" (15mm)		Lip Dia. Height Mtg Hole Part # Lip Dia. Height Mtg Hole Part #	.51" (13n .51" (4mn .15" (4mn VC-BL20 .79" (20n .88" (22n .2" (5mm
Grabber cups. The uses are unlimited. They can be used on almost any non-porous	Lip Dia. Height Mtg Hole Part # Lip Dia. Height	.42" (1mm) .48" (12mm) .14" (4mm) VC-231 .89" (23mm) .59" (15mm)		Lip Dia. Height Mtg Hole Part # Lip Dia. Height Mtg Hole	.51" (13n .51" (13n .15" (4mi

VC-322A 1/4 NPT

1.5" (38mm) 1.12" (29mm)

1/4" NPT

VC-33D 1/4 NPT 1.5" (38mm) 2" (51mm) 1/4" NPT

VC-B40 3/8 NPT 1.65" (42mm) 1.37" (35mm)

3/8" NPT

VC-322C 1/4 NPT 1.75" (44mm) 1.13" (29mm)

VC-322D 1/4 NPT

2" (51mm)

1/4 NPT

1.13" (29mm)

VC-32C1-F 1/4 NPT

2" (51mm) 1.54" (39mm)

1/4" NPT

1/4" NPT

10			Parts shown in V	nyl, also available in Polyure
Style I (Continued)				Part #
	Part #	VC-124A		Lip Dia.
	Lip Dia.	1" (25mm)		Height
	Height	.87" (22mm)		Mtg Hole
	Mtg Hole	.18" (5mm)		
				Part #
	Part #	VC-BL30		Lip Dia.
	Lip Dia.	1.21" (31mm)		Height
	Height	1.21" (31mm)		Mtg Hole
	Mtg Hole	.29" (7mm)	300	
				Part #
	Part #	VC-B40P		Lip Dia.
	Lip Dia.	1.7" (43mm)		Height
	Height	1.13" (29mm)		Mtg Hole
	Mtg Hole	.29" (7mm)		
				Part #
	Part #	VC-B50P		Lip Dia.
	Lip Dia.	2.1" (53mm)		Height
	Height	1.42" (36mm)		Mtg Hole
(to 1B)	Mtg Hole	.42" (11mm)		
				Part #
Style J				Lip Dia.
	Part #	VC-B20F 1/8 MPT		Height
	Lip Dia.	.87" (22mm)		Mtg Hole
	Height	1.07" (27mm)		
	Mtg Hole	1/8" MPT		
				Part #
				Lip Dia.
	Part #	VC-33A4A 1/8 MPT		Height
	Lip Dia.	1.12" (28mm)		Mtg Hole
	Height	1.12" (28mm)		
	Mtg Hole	1/8" MPT		

Style J (Continued)			Style K		
	Part #	VC-32D 1/4 NPT	Style K	Part #	VC-B5
	Lip Dia.	2" (51mm)			.19" (5mm)
	-	1.65" (42mm)		Lip Dia.	.5" (13mm)
	Height Holo	1/4" NPT		Height Mtg Holo	.06" (2mm)
	Mtg Hole	1/4 NP1		Mtg Hole	.00 (211111)
	Part #	VC-B50 1/8 MPT		Part #	VC-B6
Д	Lip Dia.	2.1" (53mm)		Lip Dia.	.25" (6mm)
	Height	1.87" (48mm)		Height	.45" (11mm)
	Mtg Hole	1/8" MPT		Mtg Hole	.06" (2mm)
	Part #	VC-137 1/4 NPT		Part #	VC-B10
	Lip Dia.	2.36" (60mm)		Lip Dia.	.41" (10mm)
	Height	1.84" (47mm)		Height	.55" (14mm)
	Mtg Hole	1/4" NPT		Mtg Hole	.06" (2mm)
	Part #	VC-32B 1/4 NPT		Part #	VC-B10-5
	Lip Dia.	2.8" (71mm)		Lip Dia.	.43" (11mm)
	Height	2.06" (52mm)		Height	.65" (17mm)
	Mtg Hole	1/4" NPT		Mtg Hole	.16" (4mm)
				intg flore	.10 (411111)
	Part #	VC-252 1/8 MPT		Part #	VC-B10-3
	Lip Dia.	.75" x .98" (19mm x 25mm)		Lip Dia.	.44" (11mm)
	Height	.7" (18mm)		Height	.65" (17mm)
	Mtg Hole	1/8" MPT		Mtg Hole	.14" (4mm)
					,
				Part #	VC-B3-5
				Lip Dia.	.5" (13mm)
	Vi-Cas source	s is your e for Rollers		Height	1.5" (38mm)
205				Mtg Hole	.15" (4mm)

Style K (Continued)				Part #
	Part #	VC-B3		Lip Dia.
	Lip Dia.	.52" (13mm)		Height
	Height	.59" (15mm)		Mtg Hole
(E) CE	Mtg Hole	.15" (4mm)		
	inty floic	()		
				Part #
	Part #	VC-B3-1		Lip Dia.
	Lip Dia.	.52" (13mm)		Height
	Height	1.06" (27mm)		Mtg Hole
	Mtg Hole	.15" (4mm)		
				Part #
	Part #	VC-B15		Lip Dia.
	Lip Dia.	.61" (16mm)		Height
	Height	.81" (21mm)		Mtg Hole
	Mtg Hole	.16" (4mm)		
				Part #
	Part #	VC-B18		Lip Dia.
	Lip Dia.	.72" (18mm)		Height
	Height	.94" (24mm)		Mtg Hole
	Mtg Hole	.2" (5mm)	176	
	D. 1.0	VC DO		Part #
	Part #	VC-B2		Lip Dia.
	Lip Dia.	.75" (19mm)		Height
	Height	.71" (18mm)		Mtg Hole
	Mtg Hole	.26" (7mm)		
				Part #
	Part #	VC-B20		Lip Dia.
	Lip Dia.	.8" (20mm)		Height
	Height	.81" (21mm)		Mtg Hole
	Mtg Hole	.16" (4mm)		

Parts snown in vinyi, also available in F	olyurethane and	SIIICUITE		
Style K (Continued)				Part #
	Part #	VC-33E		Lip Dia.
	Lip Dia.	1.14" (29mm)		Height
	Height	1.52" (39mm)		Mtg Hole
	Mtg Hole	.31" (8mm)		
	D 1111	VO DAA		Part #
	Part #	VC-B4A		Lip Dia.
	Lip Dia.	1.19" (30mm)		Height
	Height	1.25" (32mm)	(Sh	Mtg Hole
	Mtg Hole	.27" (7mm)		17
	Part #	VC-B1		Part # Lip Dia.
	Lip Dia.	1.2" (30mm)		Height
	Height	.88" (22mm)		Mtg Hole
	Mtg Hole	.27" (7mm)		Wity Hole
	-	VO D40		Part #
	Part #	VC-B1C		Lip Dia.
	Lip Dia.	1.2" (30mm)		Height
	Height	.88" (22mm)		Mtg Hole
	Mtg Hole	.27" (7mm)		
				Part #
	Part #	VC-33AD1		Lip Dia.
	Lip Dia.	1.2" (30mm)		Height
	Height	1.12" (29mm)		Mtg Hole
	Mtg Hole	.23" (6mm)		11113
	-	VO 0047		Part #
	Part #	VC-33A7		Lip Dia.
	Lip Dia.	1.25" (32mm)		Height
	Height	.89" (23mm)		Mtg Hole
	Mtg Hole	.27 (7mm)		

14			
Style K (Continued)			
	Part #	VC-32MP1	
	Lip Dia.	1.52" (39mm)	
	Height	1.84" (47mm)	
	Mtg Hole	.42" (11mm)	
	Part #	VC-32W3 5/16 HL .17 Stem	
	Lip Dia.	1.64" (42mm)	
113	Height	1.44" (37mm)	
	Mtg Hole	.31" (8mm)	
	Part #	VC-32W 5/16 HL .17 Stem	
	Lip Dia.	1.79" (45mm)	
	Height	1.2" (30mm)	
	Mtg Hole	.31" (8mm)	
	Part #	VC-32DS	
	Lip Dia.	2" (51mm)	
	Height	1.3" (33mm)	
	Mtg Hole	.44" (11mm)	
	Part #	VC-32C-1	
	Lip Dia.	2" (51mm)	
	Height	1.59" (40mm)	
	Mtg Hole	.50" (13mm)	





Parts shown in Vinyl, also available in Polyurethane and Silicone		
Style M		
	Part #	VC-322B
	Lip Dia.	2.5" (64mm)
	Height	1.1" (28mm)
	Mtg Hole	Threaded
		Specify Thread
	Part #	VC-B75
	Lip Dia.	3.09" (79mm)
	Height	1.82" (46mm)
	Mtg Hole	Threaded
		Specify Thread
	Part #	VC-130
	Lip Dia.	3.31" (84mm)
	Height	2.75" (70mm)
	Mtg Hole	Threaded
		Specify Thread
	Part #	VC-130D2
	Lip Dia.	3.36" (85mm)
	Height	1.78" (45mm)
	Mtg Hole	Threaded
		Specify Thread
	Part #	VC-104-4.5
	Lip Dia.	4.5" (114mm)
	Height	2.5" (63mm)
	Mtg Hole	Threaded
		Specify Thread
	Part #	VC-B110 4-Hole MT
	Lip Dia.	4.62" (117mm)
	Height	2.5" (63mm)
	Mtg Hole	4-Hole



VI-CAS Manufacturing Company has been committed for over twenty-five years to serving our customers with the finest quality products at the best possible prices. By continually improving our services and design capabilities, we lead the way in providing our clients with excellence.

Mailing address

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Shipping address

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Terms

1% Ten Net 30 (with approved credit)
Accepting VISA, MASTERCARD, AMERICAN EXPRESS

Return policy

All shortages must be reported within 10 days. A 10% restocking fee will be made on all authorized returns. No returns will be accepted after 30 days.

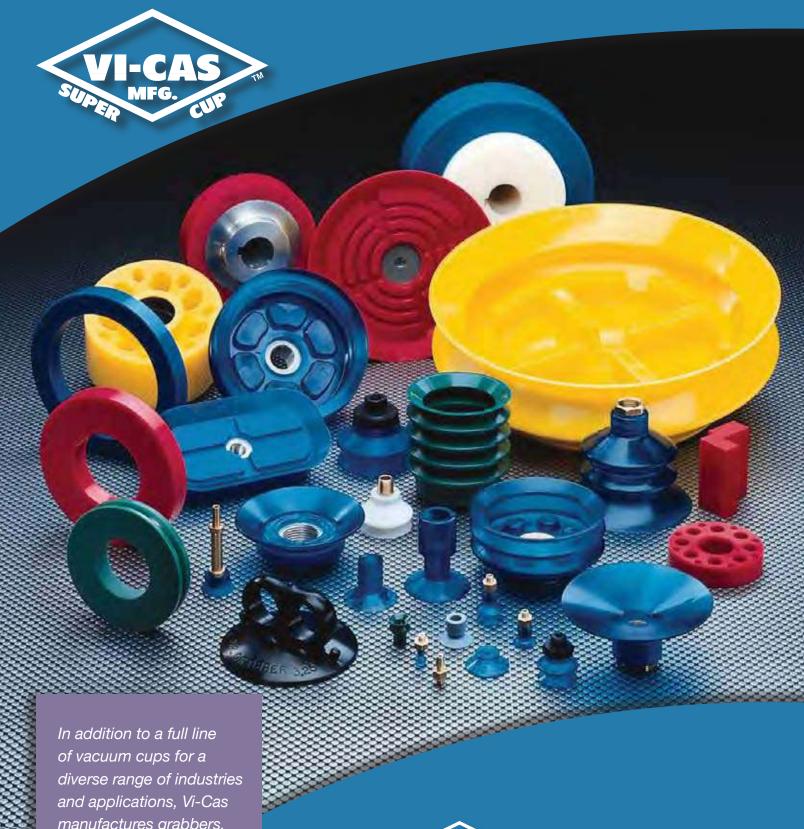
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manufactures grabbers, rollers, quill parts, gripper rubbers and tightening disks, and roller reconditioning services.



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